



TOL±									
RANGE	M1	M2	S1	S2	P1	P2	C	USR	
0-6	0.05	0.1	0.15	0.2	.05	0.1	0.5		
6-30	0.1	0.2	0.15	.25	0.1	0.15	1		
30-80	0.15	0.25	0.2	0.3	0.2	0.4	2		
80-180	0.15	0.3	0.25	0.45	0.4	0.8	3		
180-315	0.2	0.5	0.4	0.6	0.4	1.2	3		
315-800	0.3	0.8	0.7	1.1	0.6	1.5	4		
ANG. TOL±	0°-30°	0.2°	30°-60°	0.2°	60°-90°	1°			

PART NO:		ACTi Corporation
MODEL:		DATE: 14-Jun-16
NAME:	ECD-200	
MATERIAL:		FINISH:
APPROVAL:		DWG NO:
CHECK:		SCALE SHEET REV. UNIT
DRAWN: Alvin		0.800 1/1 MM